



SWEET HARVEST FOODS

Sweet Harvest Foods transforms data and growth and keeps energy savings and operational efficiency at the forefront.



Food & Beverage
Manufacturing



51-200 Employees



Multiple Locations,
Midwest, US



44%

Increase in throughput

0%

Increase in load times despite
significant growth in volume

100%

evenly balanced shift assignments

Turning Data Into Action: 44% More Throughput With No Drop in Efficiency

When Sweet Harvest consolidated facilities, their processes couldn't keep pace. Manual dock assignments led to confusion, congestion, and safety concerns. Leaders knew there was room to improve throughput and scheduling, but lacked the data to act.

Led by experience, backed up by data

Things had to change after moving from multiple warehouse locations to one large warehouse. Unpredictable spikes in shipping and receiving created bottlenecks everywhere. Dock assignments were managed manually, leading to confusion and inefficiencies. Safety concerns grew with more workers shared space with more forklifts, while trying to load and unload more trailers.

Leaders knew there was room to improve throughput and scheduling. Leaders saw opportunities to improve but lacked the data to turn instincts into action.

► Story Overview

As Sweet Harvest Foods scaled from multiple locations to one large warehouse, facility, work-place safety and efficiency remained top priorities. Rite-Hite ONE gave them the visibility to spread out schedules, balance workloads, and boost throughput 44% ensuring safety and increasing efficiency.



Visibility That Changes Everything

During a conversation with their Rite-Hite rep, a distribution manager put it simply: “There has to be something out there that can tell me what’s in my dock doors.” The answer was Rite-Hite ONE.

With the platform in place, Sweet Harvest uses Dock Availability Controls and Utilization Analytics to reroute shipments and eliminate confusion over dock assignments. Trailer & Load Records provide live, accurate data on trailer contents, helping teams keep operations running smoothly. And with the Multi-Site View, leaders can see activity across all RH1-enabled facilities in one place, creating a single source of truth for decision-making.

“I knew the volume was high. I could see it in our WMS. But Rite-Hite ONE pinpointed the trends, like what time of day more trucks came in. That justified the need to spread out our schedule.”

— Mark Moen,
Sr. Warehouse Manager

▶ Company Overview

Sweet Harvest Foods is the leading procurer of honey in the U.S., providing the highest-quality honey to customers in the retail, ingredient, and foodservice sectors. Sweet Harvest Foods is bolstered by its ownership of Nate’s Honey, the number-one branded honey, and Nate’s Hives, a top U.S. apiary. With the mission to lead the honey industry by innovating from the hive to beyond the kitchen, Sweet Harvest Foods sets higher standards in quality, taste and reliability.





Smarter scheduling, faster throughput, safer docks.

Rite-Hite ONE confirmed what leaders suspected and showed them exactly where and when to adjust. With those insights, they rebalanced shifts, relieved congestion, and improved dock flow.

- ▶ **44% throughput increase** *in six months*
- ▶ **0% increase in load times** *despite significant growth in volume*
- ▶ **Evenly balanced shift assignments**
- ▶ **Data-driven budgeting** *instead of guesswork*

The platform also helped influence decisions upstream in procurement.

"I could show the procurement team that buying ingredients and materials over time instead of all at once will help avoid peaks and valleys in workload," said Adam Cernel, Sr. Manager of Logistics & Distribution.

Real-time visibility reduced congestion, improved communication, and gave employees more confidence in daily operations. With data at the ready, the team maximized capacity without adding complexity or sacrificing efficiency.



Ready to turn data into action?

Rite-Hite ONE is where safety, uptime and productivity meet. Find out how much you might save with our custom ROI calculator or meet with one of our Rite-Hite ONE facility experts to optimize your operation.



See your operations's ROI



Talk to an expert